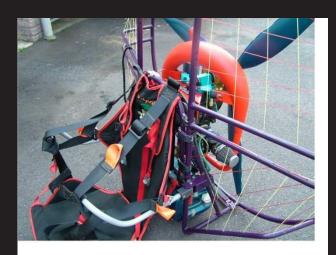
This free download has been supplied courtesy of www.skytribe.co.za a site containing what is thought to be the largest collect of DIY powered paraglider plans world wide.



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MAKE YOUR OWN SYPHON SHAKER

Welcome to skytribe's plans on how to make your own automatic syphoning device. There will be no more spillage, mouthsfull of petrol and liquid. No more spontaneous combustion. Simply place the syphon shaker in the liquid, (first elevate it, of course) shake the nozzle a few times, keeping it well within the liquid and within a short time the liquid will automatically start syphoning under the influence of gravity.



Two options are given in this document.

OPTION 1 Uses off the shelf PVC and plastic fittings used for plumbing fittings and various valves. One uses male and female adapters and end caps, hose adapters, sockets and bushes. Either the groove, bar or a combination of both may be employed.

OPTION 2 This can be turned on a lathe and because most of the design is one solid piece only the bar method is used and implemented to allow water to exit. This bar is either inserted internally or externally & then sealed.

Many more plans available. Just have a look at

www.skyribe.co.za



Note the following.

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Various sizes of syphon shakers. Eventually as one goes too big too much pressure is needed and it becomes inneficient.





1b Using an inserted bar and a lathe
Separate lid
Inserted bar to prevent

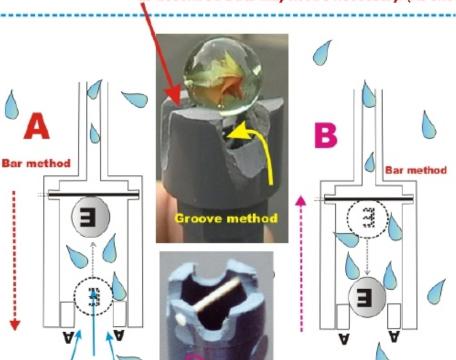
Liquid

Option 1



HOW THE SYPHON SHAKER WORKS.

If the exit nozzle is smaller than the marble and providing half moons are cut as described a bar may not be necessary. (As shown below)

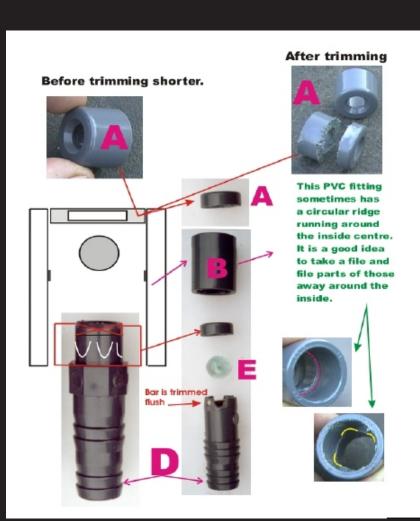


Example using option 1,

Design 2

As the nossle is plunged downwards inside the liquid, fluid is forced up the pipe (A). As the pipe is retracted to start the down ward stroke again, (B), the marble is sent down wards and closes off the entry hole, thereby preventing the fluid already inside the pipe from falling back out (B). The downward stroke (that sends liquid up into the pipe (A)) is then started again.

The bar at the base of the shaker is simply there to prevent the marble from closing off the exit hole which fluid flows out from during the down ward stroke (A).



Option 1 .
Using off the shelf PVC fittings

I recommend using the bar system in conjunction with the half moons



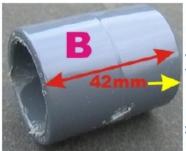
Design 1

"Off-the-shelf" PVC fittings continued.

Design 1

Using bar and half moons

OPTION 1. Using "Off the shelf" PVC or plastic fittings



You can get a standard fitting off the shelf that is longer than this dimension, then all the better Refer to option 2 for increased dimension.



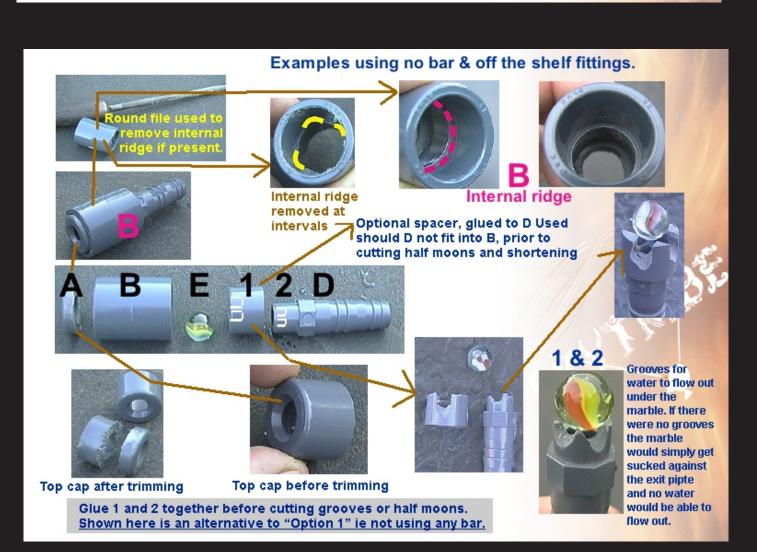
End cap: 25mm OD

The marble or ball bearing will move up and down inside this hollow piece

16mm ID 25 OD







20 OD / 15 OD

Using bar and half moons.



Before cutting half moons and inserting bar



After cutting grooves and inserting bar. Dimension A is also shortened. After Insertion of brazing rod grind flat with angle grinder or sander.



This bar is to prevent the marble from being sucked tight against the exit hole. If the marble is larger than the exit hole then this bar is not necessary and simple grooves will suffice.

Half moons created with an angle grinder and disk attached



Example using no bar

Option 2: MAKING THE SHAKER FROM A SOLID PIECE OF MATERIAL

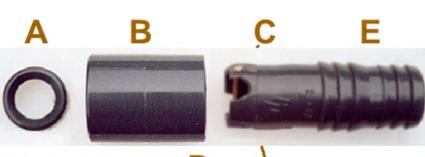
A is a separate cap B,D are made out of one solid piece C = RodE = Marble

No Half moon grooves are cut. Instead a groove is cut radially at the base using a lathe at the base in the same position as shown, and the rod forced down the tube. Alternatively drill a hole straight through from the outside, slide the rod through and plug the hole from the

Bar C is inserted through the top (before A is glued in place) or through the side (F) and the hole plugged. It is to prevent the marble sucking the exit hole closed.

A is to stop the marble falling out the top and secondly to seal the top (using the marble) to prevent liquid syphoning in the reverse direction.

> Radial groove at base



NB If using this for specific chemicals or liquid make sure there is no contamination from the material used.

On design 2 it is not necessary to grind these half moons

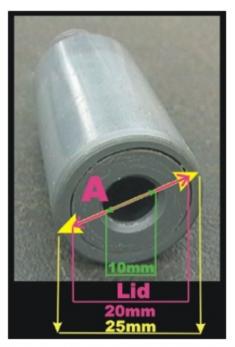
Thin brazing rod 4 components

Design 1. 5 or 6 components.

DESIGN 2 continued: Using a lathe.

(No half moons cut into the material)

Unlike option 1, here (B) & (D) below are turned out of one solid piece of material.





9-10mm opening or as required for larger piping

Making the dimension of B to be in the region of 50-60 mm long is not a bad idea. This ensures a good distance of travel of the marble as it is shaken back and forth.

Helpful hints

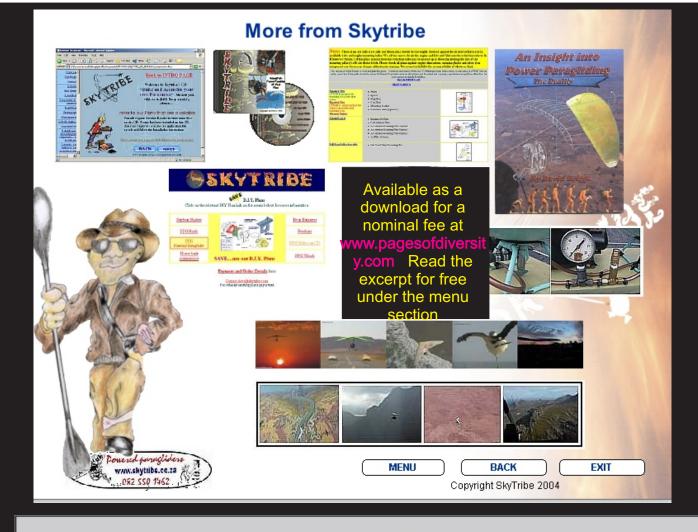
Make sure enough liquid is present at the base of the container so a good stroke is achieved.

Keep shaking in smooth up and down motions until the liquid is running freely under the force of gravity.

Ensure all components are glued (with correct adhesive) eg PVC weld glue when using this material. Also ensure little or no leakage is present from the various components and no air is able to enter

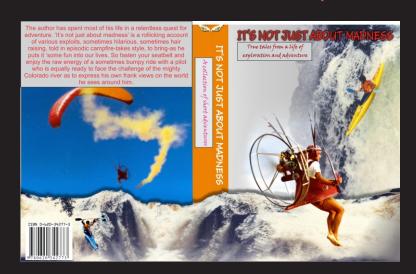
Attaching the tubing When attaching the syphon tubing to the nozzle, heat the end of the tube (I usually put it in the kettle or heat gun) And leave standing until soft. This will make it easier to force over the nozzle.

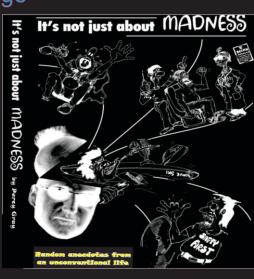
When glueing components together ensure the correct glue for the respective material is being used. For eg, if PVC components are being used, then a PVC glue must be utilized.



The author has spent most of his life in a relentless quest for adventure. 'It's not just about madness' is a rollicking account of various exploits, sometimes hilarious, sometimes hair raising, told in episodic campfire-takes style, to bring-as he puts it 'some fun into our lives. So fasten your seatbelt and enjoy the raw energy of a sometimes bumpy ride with a pilot who is equally ready to face the challenge of the mighty Colorado river as to express his own frank views on the world he sees around him.

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Some time back I returned from a kayak trip close to the source of the Nile. This the longest river in the wdd, travelling more than 6500 kilometres up Africa until it exit into the Mediterranean near Cairo, Egypand is certainly high on the list of some the most fascinating rivers I have ever paddled It arisesupstreamfrom Lake Victoria, one of the largest lakes on this continent. So enormous in fact, it has its own tide and an water entering takes over twenty year before making its way out. From here i cascades through a hydroelectric scheme into the White Nile. (The Blue Nile, which is by no means bluepriginates in Ethiopia,



Above-Surfing a wave on the White Nile

is shorter and joins its counterpart at Khartoum, SudarAfter the confluence it loses around a quarter of its volume due to evaporationepage and various agricultural practices. I was on this river one day, sitting immy boat hanging onto a branchphotographing another kayaker, when I felt an extremely uncomfortable feeling inside my helmet and on my an Looking down I was startled to see that my entilinent was covered in a seething mass of black crawling ants which had oringated out of the trees from their colony next to me.

These insects had clearly taken exceptionto this largerthan-life intruder and had unanimously undertaken to eliminate it by attempting over-enthusiasticallyingest me. I was unmistakablyunder siege; my eas were on fire, my nostrilitched and my head which I couldn't accessappeared on fire. So the only option was to capsize in order to try drown a many of these aggravations as possible. So I voluntarily inverted myself and canoe, hold my breath and hoping their need for was considerably stronger than mine, thereby necessitating them hopefully vacating my body. After what seemed an eternity I rolled confident of at least glimpsing my original arm colour; however to no avail

These bothersome ants now infuriated beyond all comprehension, continued to simply d in all directions, biting everything in their way. The only alternative was to evacuate the a for a calmer stretch where any remaining steadfast could be evicted. Despiterything, a

vast amount with clearly an advanced sense of survival had evaded this exercise and taken refuge inside the boat by migrating inwards. I had no option but to abandon ship and expel thow which were scurrying around in an unmanageable frenzishis blatant and unprovoked form of predation I will not forget in hurry. My ears, arms and face continued to burn for the rest of t day as a reminder of the ferocious tiny black to anything existing organisms that brings misery and distress to anything existing their terrain.

This experience underscored the strength of collaboration whe the cumulative effort of seemingly insignificant tasks has miraculous outcome when focus and teamworker attached towards a common cause. It also highlights the 'Davand Goliath' chronicle and message where no matter the size or

influence of an opposition, there usually is always a vulnerability that can be exploited.